

CREATING A MARINE CLAY MATRIX WITH INCINERATION BOTTOM ASH (IBA) FOR LAND RECLAMATION

Project Scope

Objectives

To develop a novel integrated engineered system using IBA-marine clay formulations for land reclamation

Value Proposition

- a. Use of IBA and marine clay to significantly substitute imported sand as the primary fill in land reclamation
- b. Practical solutions with time-, energy- and cost-savings
- c. Provide a platform for further R&D works on the transforming Incineration Fly Ash (IFA) for reuse

Description

Module 1

Module 2

Module 3

Module 4

Module 5

Completion

- Develop chemical additives to stabilise the IBA
- Study the use of marine clay to encapsulate the stablised IBA
- Study the pozzelanic and other properties in the IBA-marine clay mixture
- Develop a 3D non-linear finite strain (NFS) consolidation model of the mixture
- · Predict leaching potential and consolidation process of the mixture
- Investigate the use of marine clay and liner thickness as additional liner to prevent potential leaching
- Study the long-term stability of the mixture
- Integration of above into a complete engineering system for land reclamation using IBA and marine clay

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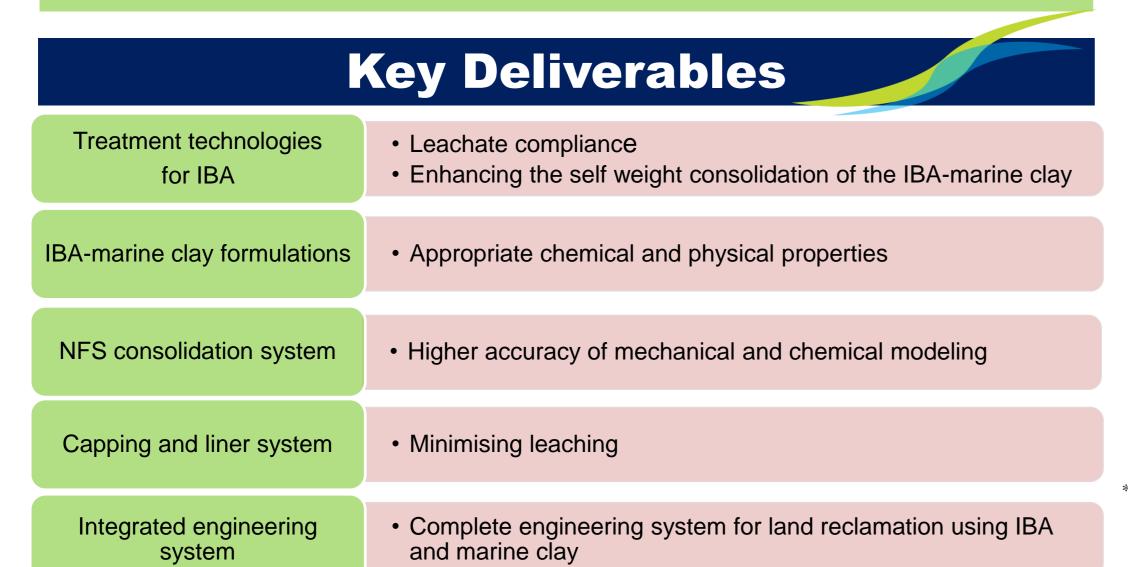
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Scope of Project Brief Background Application of IBA and Marine Clay for Land Reclamation Solid Waste Challenges in Singapore Novelty Incineration Land **Plant Integrated Engineering System** Reclamation **Solid Waste Treatment** Incineration Marine **Bottom Ash (IBA) Optimum** NFS Clay-IBA **Formulation Disposed System** Matrix 1. Scarce land resources for Towards zero landfill another offshore landfill and zero waste Capping & 2. Rapid economy & Resources recovery population Growth Pulau Semakau **System Long Term** Landfill **Special waste** 3. High consumption Goals treatment

Contributions to Singapore's Environmental Sustainability

- a. To transform IBA into "Singapore New Sand" which will reduce its dependence for importing raw materials for land reclamation.
- b. Assist NEA to achieve its vision of "Towards Zero Landfill & Zero Waste".
- c. To develop an engineering technology to transform two waste materials-IBA and marine clay into valuable civil construction resources for land reclamations in both Singapore and exportable to other coastal countries.



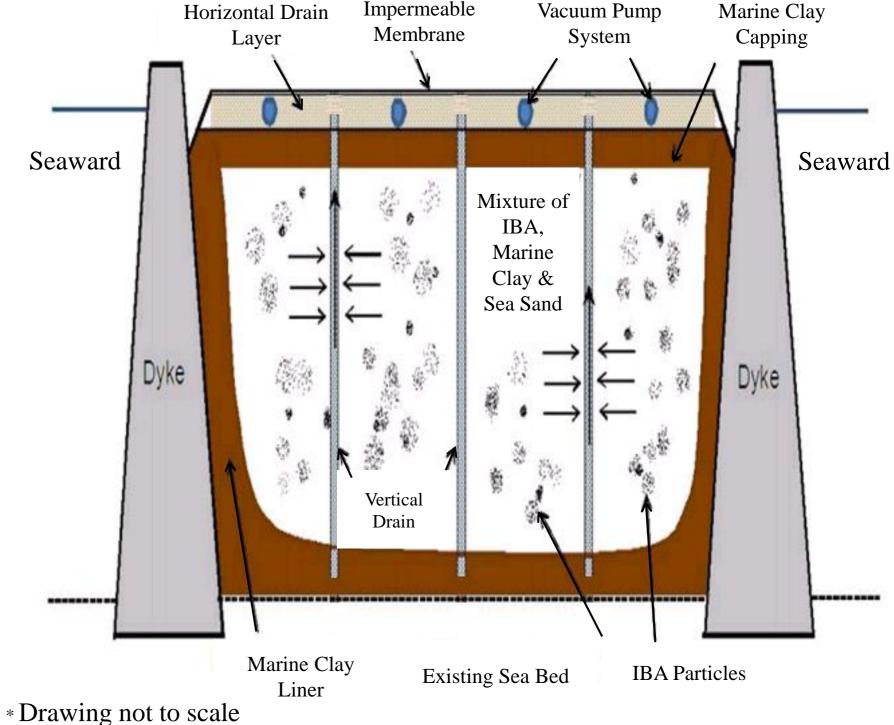


Illustration Diagram of Land Reclamation

