The 7<sup>th</sup> Asia Pacific Conference on Transportation and the Environment, Semarang, Indonesia, 3 – 5 June 2010



### GREEN APPROACH TO RURAL ROADS CONSTRUCTION – STABILIZATION OF IN-SITU SOILS AND CONSTRUCTION WASTES

# Chemilink Technologies GroupMichael LeeTan Poi CheongDaudDr Wu Dong Qing

### **1. Introduction**

### Why Rural Road???

The Needs:

- Roads for Development
- Roads to Villages, and Resources
- Road to Economic

### The Constraint:

- Lack of Resources
- Lack of Machineries
- Lacking of Transportation Network

### **1. Introduction**

What is In-situ Chemical Soil Stabilization???

- Addition of PROPER stabilizing agent with in-situ materials
- Alter/improve the properties of in-situ materials
- Meet various engineering properties & requirements
- Function as structural component of the pavement

### **1. Introduction**

### **Typical Construction Procedure**



By Manual

By Rotovator

By Compactor

### Pavement Structural Design

50mm of Surface Course (Asphalt Concrete) 200mm THK Base Course

(Crushed Aggregate)

Sub-Grade Course, CBR: 6%

Chemilink Design

Conventional Design

Chip Seal Surface Course

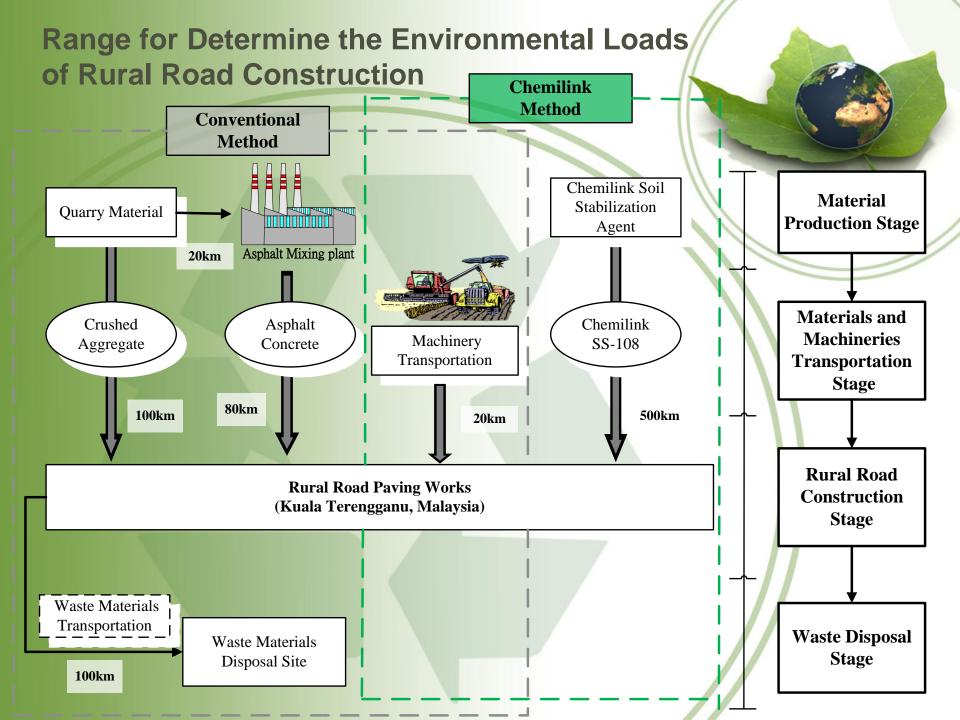
200mm THK Chemilink Stabilized Layer

(In-situ material)

Sub-Grade Course, CBR: 6%

**Outline of Estimation on CO<sub>2</sub> Emission** 

- 1. Materials Production Stage
- 2. Materials and Machineries Transportation Stage
- 3. Rural Road Construction Stage
- 4. Waste Disposal Stage



Case Study – Estimation and Comparison on CO<sub>2</sub> Emission

- Two rural roads in Terengganu, Malaysia
- Constructed in December 2009
- Location: Kuala Besut
- Project Dimension: 1km length x 4m width (4000m<sup>2</sup>)

Emission stage		Quantity of materials	
		Conventional	Chemilink
		Method	Method
I. Material Production			
Surface layer	Bitumen	29.7 t	2.5 t
	Imported virgin aggregate	510.8 t	46.0 t
Base layer	Imported virgin aggregate	2208.0 t	NIL
	Soil stabilization agent	NIL	<b>49</b> t
Total Quantity of materials		2721.7 t	97.5 t
<b>II. Materials and Machiner</b>	ies Transportation		
<b>Diesel consumption</b> (L) (Materials)		22584.0	2013.1
<b>Diesel consumption</b> (L) (Machineries)		92.0	52.6
III. Rural road construction	n		
Paving Work	<b>Diesel consumption</b> (L)	1063.2	587.3
IV. Waste Disposal			
<b>Diesel consumption</b> (L)		18142.0	0.0

**Estimation on Amount of Materials Consumption** 

Emission Stage	Conventional Method	Chemilink Method
I. Material production	16.30	0.71
<b>II. Material and Machineries Transportation</b>	60.95	5.56
III. Rural road construction	2.90	1.58
IV. Waste Disposal	48.80	NIL
<b>Total stage emissions (ton-CO<sub>2</sub>)</b>	128.95 ton	7.85 ton

**Estimation on CO<sub>2</sub> Emission** 

## 3. Other Advantages Of Chemical Soil Stabilization



**Better Technical Performance** 

- Higher & Wide Range of Strength CBR (7-D) from 30% to 300%
  UCS (7-D) from 0.7MPa to 5.0MPa
- Better volume stability under different temperature/ moisture condition
- Lower Permeability from 10<sup>-7</sup> to 10<sup>-12</sup>m/s
- Forms Semi-Rigid Platform for effective load distribution

3. Other Advantages Of Chemical Soil Stabilization



**Reduce Demands on Raw Backfilling Materials** (Reduced Exploitation on Natural Resources)

**Negligible amount of Foreign Materials** 

**Minimize Creation of Construction Wastes** 

Faster Construction and Less Disturbance to Environment and Public

**Overall Cost Effectiveness** 

**Sustainable Recyclability** 

### Highlight of Projects Adopted Chemical Stabilizing Agents Rural Roads Construction (2009), Terengganu Malaysia



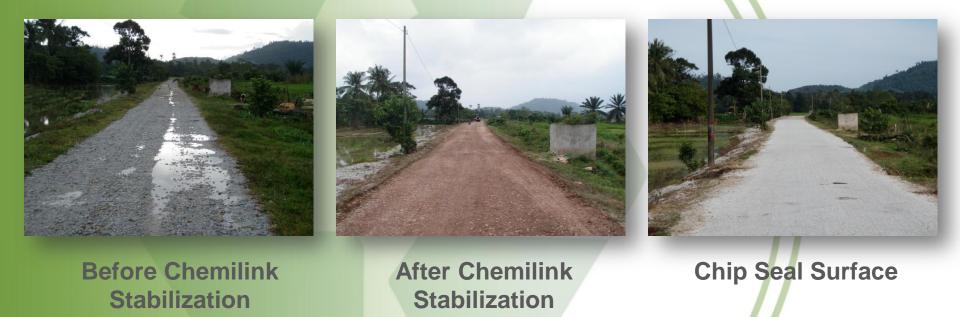
**During Construction** 



**After Chemilink Stabilization** 



### Highlight of Projects Adopted Chemical Stabilizing Agents Rural Roads Construction (2009), Terengganu Malaysia



### Highlight of Projects Adopted Chemical Stabilizing Agents

Plantation Access Road Construction, Felda Sahabat 7 (2009), Malaysia



**Before Chemilink Stabilization** 



### **After Chemilink Stabilization**



### Highlight of Projects Adopted Chemical Stabilizing Agents Rural Road Construction (2007), Tibet, China



### **Highlight of Projects Adopted Chemical Stabilizing Agents Oil Field Road Construction for Caltex (2003), Sumatra Indonesia**



Subgrade Condition

Road in use after 3 months

### Highlight of Projects Adopted Chemical Stabilizing Agents Changi International Airport Runway Widening (2004-2005), Singapore



Highlight of Projects Adopted Chemical Stabilizing Agents Sultan Ismail International Airport Runway/Taxiway Widening (2007-2008), Malaysia

completed runway wideing

### Highlight of Projects Adopted Chemical Stabilizing Agents Jalan Tutong Widening Phase II & III (1997-1999), Brunei





Opened Road Cross Section

**Road after 2-year completion** 

### Highlight of Projects Adopted Chemical Stabilizing Agents Batamas Shipyard Construction (1997), Batam Indonesia





**Spreading and Mixing** 

Compaction

### **5.** Conclusion

- Importance and constraint of roads construction in rural area development
- By using in-situ chemical soil stabilization, carbon footprint can be reduced by 5-15 times
- In-situ chemical soil stabilization, an alternative approach of environment friendly, technical effective, cost efficient method to rural roads development

